



! Notice !

May 16, 2012

Subject: Butt Weld 2" Fig. 602 Unions – All Schedules

We have discovered that in the manufacture of **2" Fig. 602 Butt Weld Unions** (All Schedules) there is the potential for some of the unions to have inadequate lock down which could result in the assembly leaking when under pressure. The Kemper part numbers that may have this condition are – 620220, 620230, and 620240. Only those unions manufactured and **sold after February 1, 2012** may have this problem. These unions should be returned and **should not be welded** onto pipe.

Our records indicate that some of these unions may have been delivered to you during this time. If you received any of these unions, please contact Chelli Bell in our Houston Sales office and she will issue you an RMA.

We sincerely apologize for any inconvenience this may cause. The safety of our customers and the proper performance of our products are of utmost concern. For those reasons, we urge you to **take immediate action and remove these unions** before they are welded into an assembly.

Ron Bateman



Quality Manager

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